

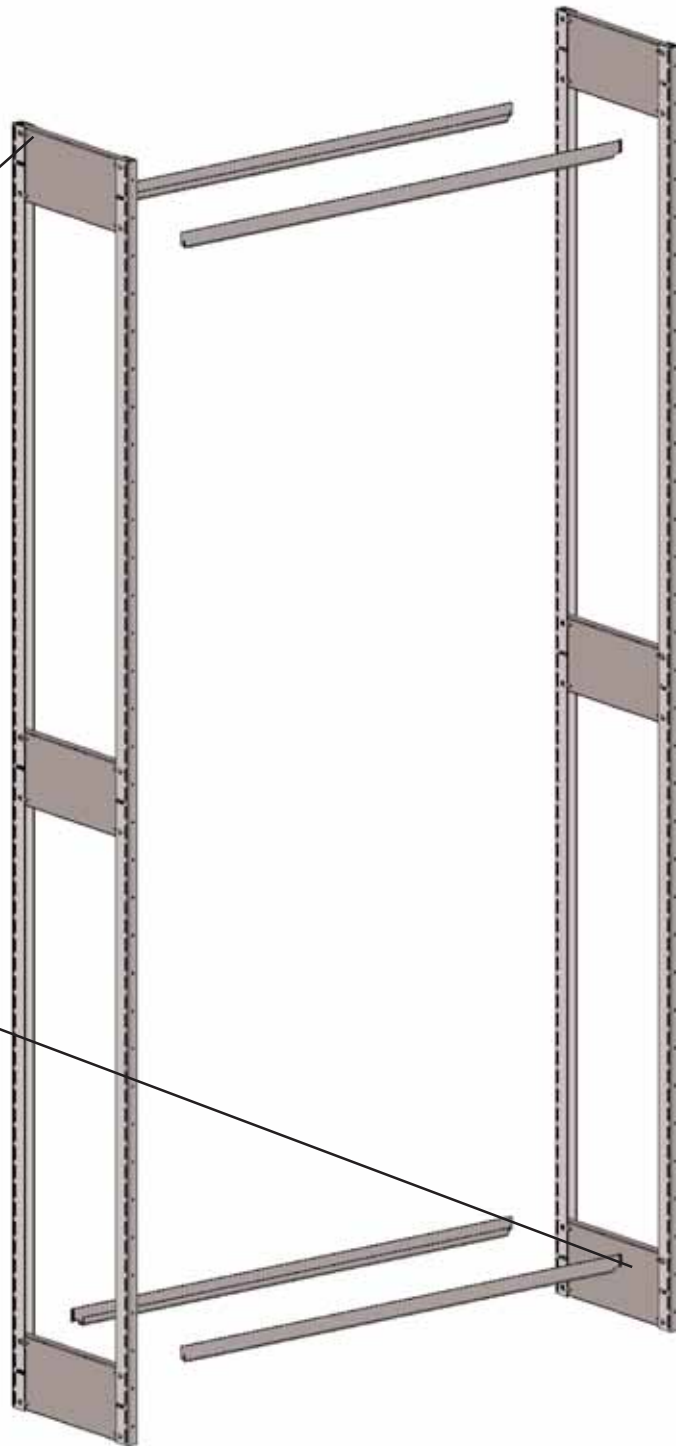
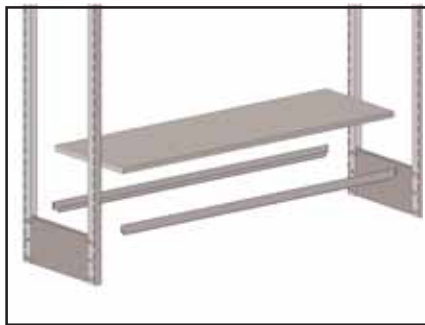
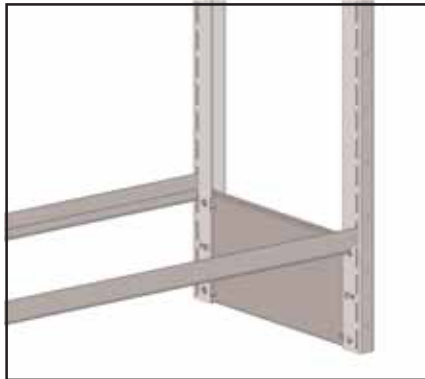
BACKROOM ASSEMBLY INSTRUCTIONS

1

To install the metal shelf supports have one person hold the upright assemblies while the second person attaches the shelf supports by sliding them into the slots and pushing down.



SMOOTH SIDE GOES TO THE OUTSIDE



NOTES

If a kickplate is going to be used along the bottom of the front of the unit, the lowest position that the bottom shelf support can be is 4 slots up from the floor.

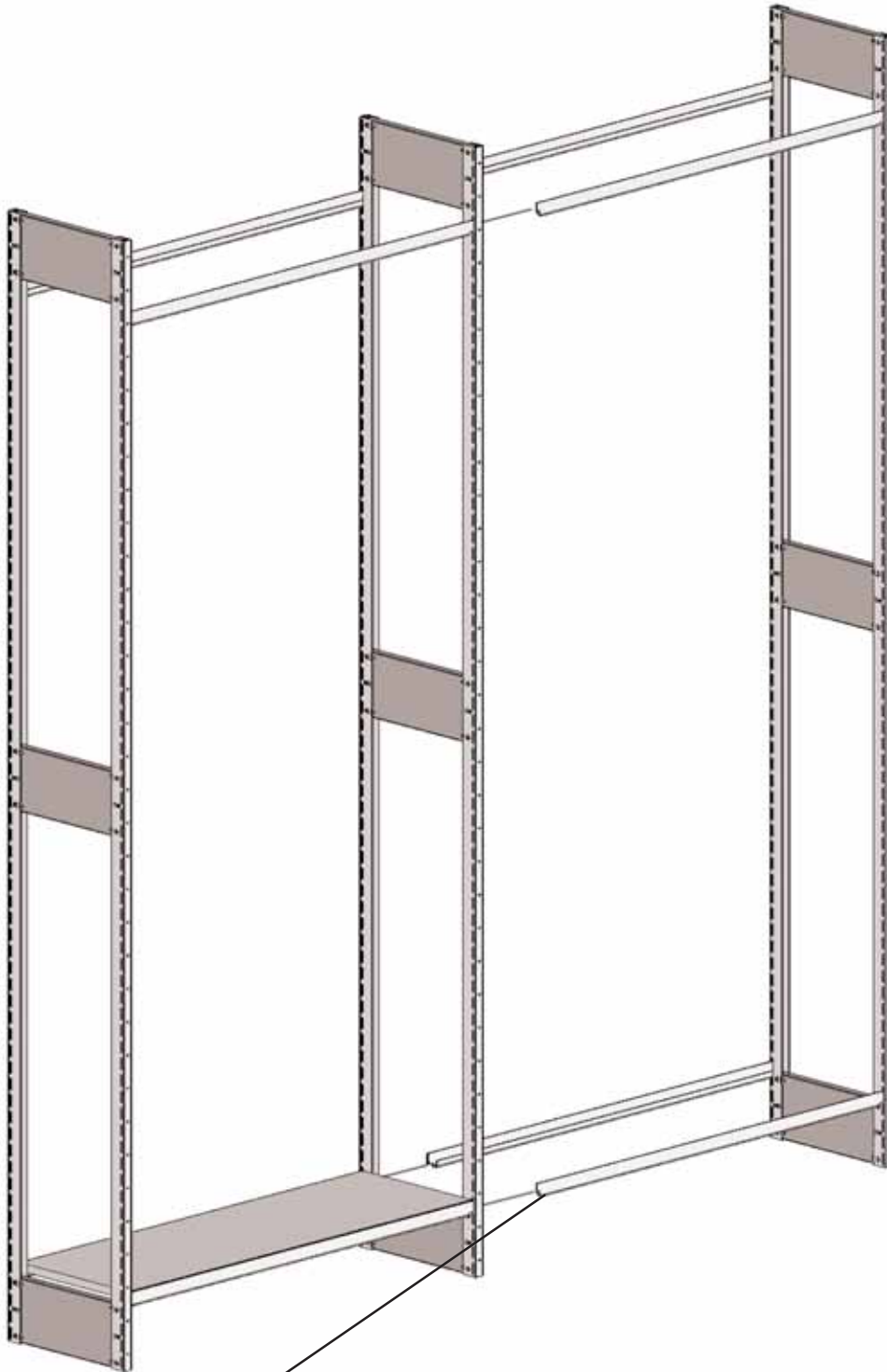
Whether or not a shelf will be occupying a position near the top of the unit, it is advisable to attach a shelf support channel at that level (one front and one at the rear) to provide stability during assembly.

Assemble the starter module first, putting in all required shelf supports and particle board or wood shelves.

This system is designed for hand loading only. Please note: personnel must be provided with safe access to all elevations of storage equipment or display fixtures via ladders, stairways, or other means in accordance with applicable OSHA regulations. In no case should anyone be allowed to climb or stand on storage or display equipment.

2

BACKROOM ASSEMBLY



2

The add-on modules are assembled one module at a time by attaching components to previously assembled stater or add-on modules.

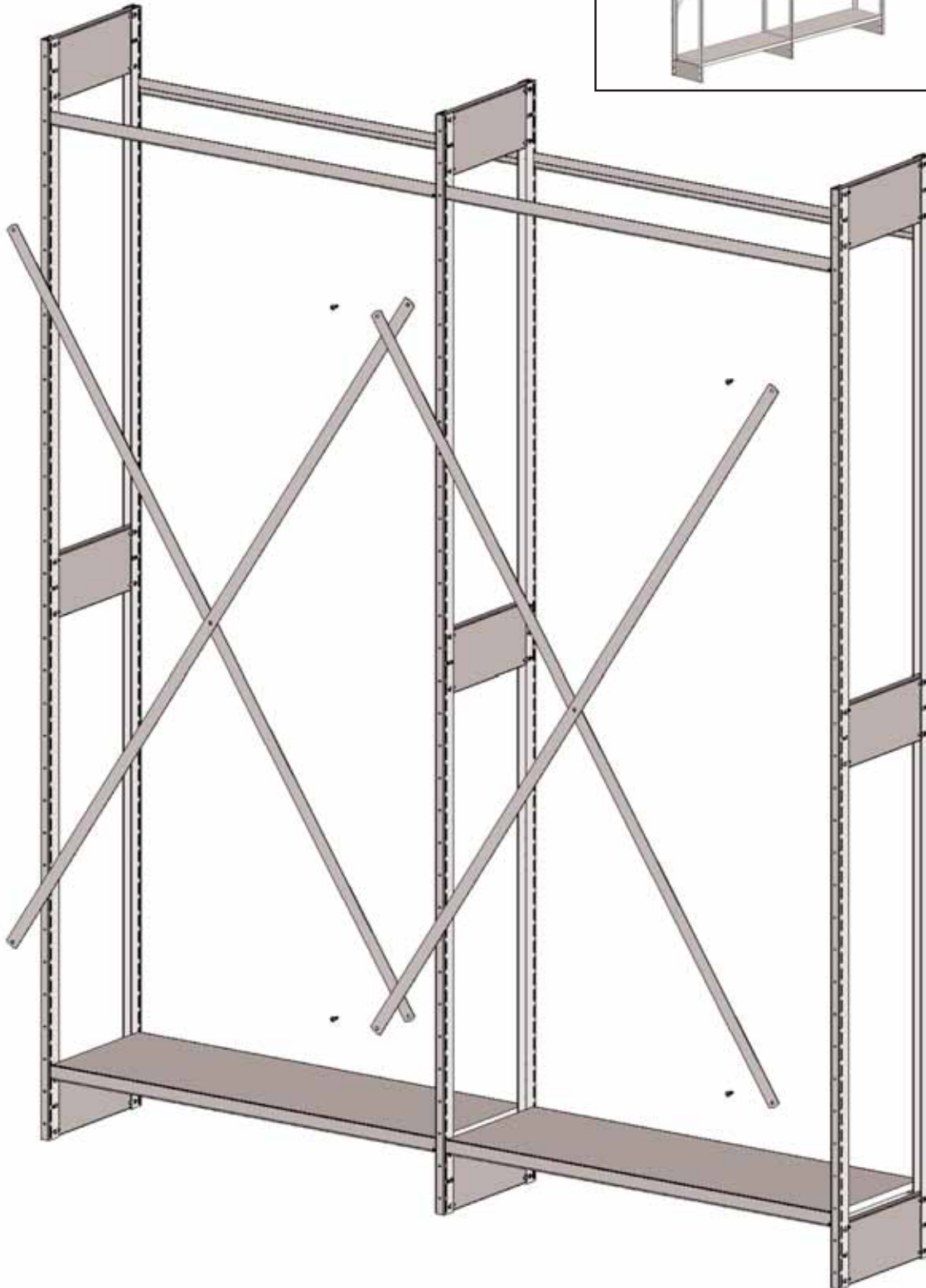
The first person holds the upright assembly and the second person attaches the shelf supports.

One end of the shelf support is angled slightly for ease of installation after the unit is assembled.



3

Attach crossbraces to the rear edge of the end assemblies with 4 #10x5/8" pan head sheet metal screws per cross brace. Pre-drilled holes are every 2-1/2" in the face edges of the end assemblies. **SEE CROSS BRACE USAGE ON NEXT PAGE!**



CROSS BRACE USAGE CHARTS

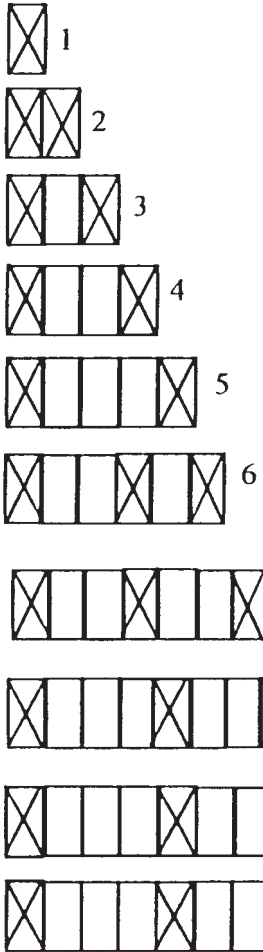


CHART A

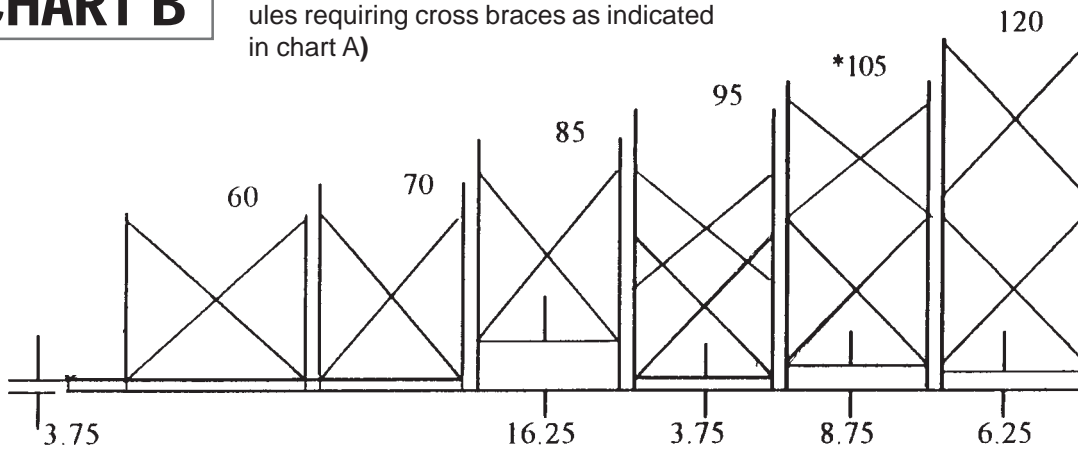
USAGE BASED ON NUMBER OF MODULES PER RUN.

NOTE

When two single depth units are attached back-to-back to make a double depth unit cross braces are necessary on only one of them.

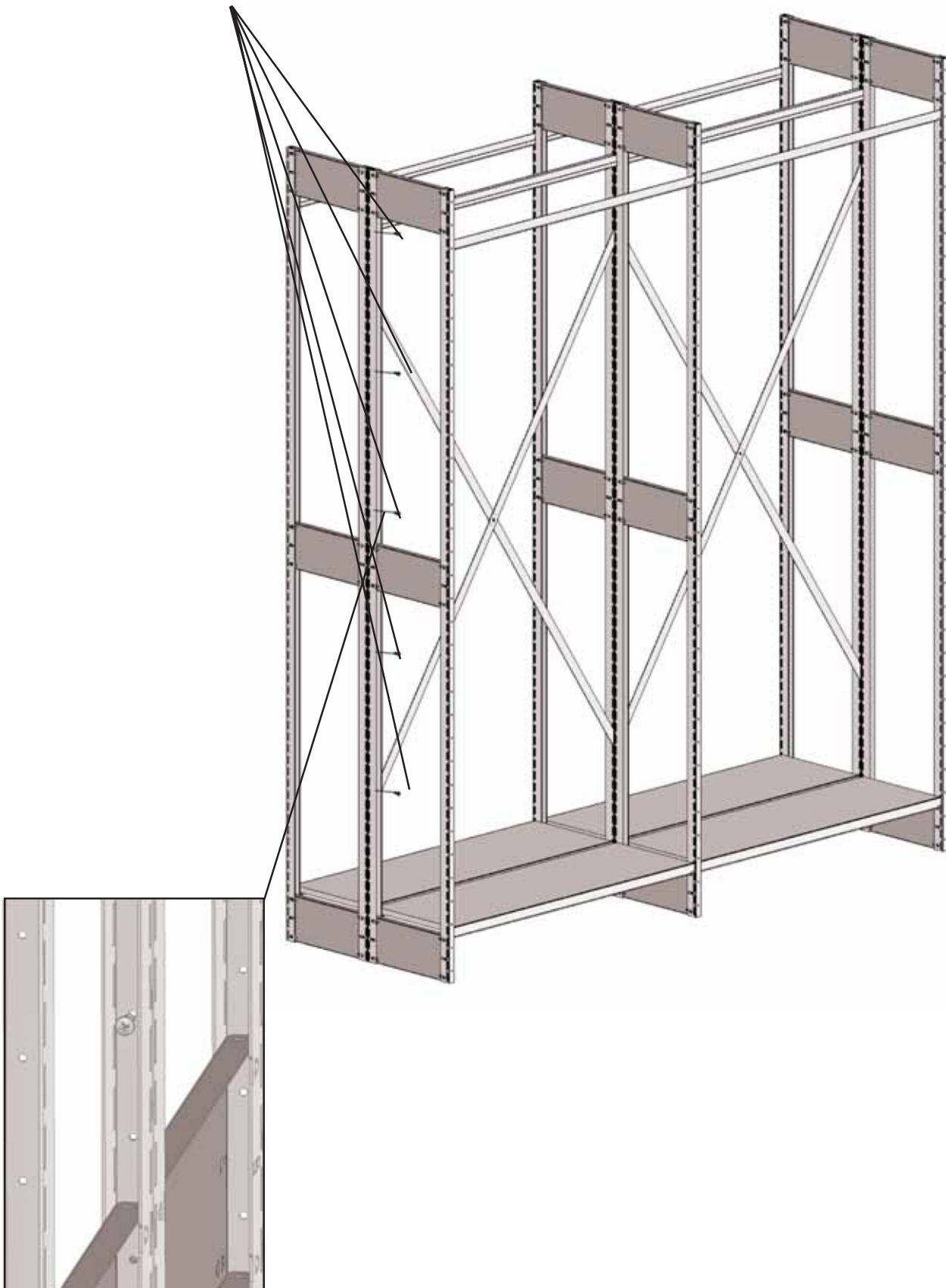
CHART B

USAGE BASED ON HEIGHT (In modules requiring cross braces as indicated in chart A)



4

If a completed storage assembly is to be a double depth back-to-back assembly, it is recommended to construct a single depth run first—then module by module construct another run, attaching it to the completed one as you go with 5 #10x5/8" pan head sheet metal screws per upright.



6

When the shelving unit is in place, slip one floor anchor under each post of the end assemblies (on back-to-back assemblies it is necessary to anchor only the front posts). Then, secure the anchors to the assemblies using 1 #10x5/8" pan head sheet metal screw. Secure the anchor to the floor with 2 of the appropriate fasteners for the floor composition.

